



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2463

Job Sheet 180839



Part No: D2463

Job Qty: 500 ft

Part Name: 1/2" Seal (\$ Per Foot)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/10/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP: B 99.02.18 Changed Inspection Level DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - Ft	500 ft		8/10/18	0.00	0.00	Purchasing		SEP 04 2018
110	Packaging	500 pcs		8/10/18	0.00	0.00	Packaging2		SEP 04 2018
120	QC	500 pcs		8/10/18	0.00	0.00	QC6		SEP 04 2018
130	Packaging	500 pcs		8/10/18	0.00	0.00	Packaging3	5/409 SEP 13 2018	SEP 04 2018
140	QC21-SA FT	500 ft		8/10/18	0.00	0.00	QC21		SEP 04 2018

Part Op 100 - Issue P/O: 040526 Purchase part as per Dwg D2463 Possible Supplier: Accurate Rubber P/N: 451500007
Descriptions: 110 - Ensure Material Release Note is attached

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
451500007	Seal D2463	500 ft (1 ea)	100-Purchasing - Ft	S107803

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing - Ft	451500007	500	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/17/18 11:05 AM dart.lavoie.chantal

Container No: S107805



Part: D2463

Job No: 180839

Serial No/Batch: S107805

Revision:

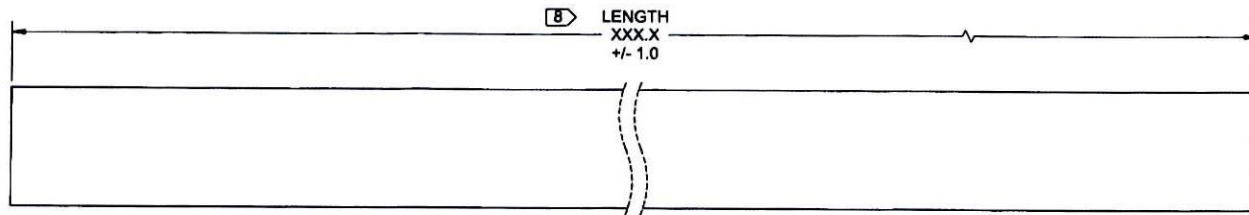
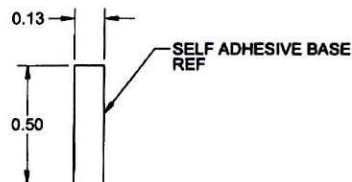
Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/04/18

SPECIFICATION CONTROL DRAWING



D2463-XXXX NEOPRENE SEAL $\triangle$ B

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SELF ADHESIVE BASE (Y/N)
D2463-XXXX	CLOSED CELL NEOPRENE	BLACK	N/A	MIL-R-6130	0.04	ACR GROUP (ACCURATE RUBBER)	Y

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) PART NUMBER DEFINITION: D2463-XXXX
XXXX = LENGTH IN INCHES
EG: D2463-0875 = 87.5 INCHES LONG

RELEASED
2016-05-04
ECN 16-371

APPROVED

B	REFORMATTED, REDRAWN, MATERIAL CLARIFIED. SEE PAR14-323	AJS	14.12.18
A	NEW ISSUE	KE	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	DB	DRAWING NO.	REV. B
MFG. APPR.	DD	D2463	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NEOPRENE SEAL	NTS
DATE	14.12.18	COPYRIGHT © 1998 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040526

Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: PO040526
PO Date: 7/18/18
Due Date: 8/10/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms: Collect
Special Comments:

Revised

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		110750004		Seal D2126 Locking Seal As Per Dwg D2126 Rev. D	Firmed	-	8/10/18 8/30/18	500 ft	0 ft	500 ft	\$5.00/ft	\$2,500.00
2		451500007		Seal D2463 Seal As Per Dwg D2463 Rev. B	Firmed	-	8/10/18 8/30/18	500 ft	0 ft	500 ft	\$1.3254/ft	\$662.70

Line Item Note: 10 rolls - 50'/roll

Grand Total: \$3,162.70

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

dB



www.acrfuller.com

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013

PACKING SLIP

CUSTOMER COPY

PACKING SLIP 00164580

CUSTOMER NO. 10750

PST#

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
T
O

DATE		SHIP VIA		TERMS			
08/23/18		DAY & ROSS		ACR FULLER GROUP NET 30 DAYS			
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON			
040526		07/18/18		00164580 ROB			
QUANTITY			ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
ORDERED	SHIPPED	B.O.					
500	✓ 500	-	110750004	#YAD-2126 LOCKING SEAL EXTRUSION	FT		
			1 carton 24" x 24" x 15"				
			= 96 pounds				
10	✓ 10	-	451500007	1/8" X 1/2"C.C. EPDM SPONGE ADH.BACK(50✓ROLL) 24R./CS.	RO		
				SUBTOTAL			
				HST			
FREIGHT: Collect				TOTAL AMOUNT			



12771 No. 5 Road
Richmond, B.C. V7A 4E9
Canada
Telephone : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 9/4/2018

Customer : DART AEROSPACE LTD

Customer P.O.# : 40526

Specification: N/A

Customer Ref.# / Stock # : N/A

ACR W.O. # : 164580

Item Description: 1/8"*1/2"C.C.EPDM SPONGE ADH.BACK(50/ROLL)24R./CS

ACR Compound : EPDM SPONGE

Date Shipped: Aug 08-2018

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

AREZOO - ZAHED, Quality Assurance
(ACR GROUP INC. REPRESENTATIVE)

DAS
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